## Housing Coordination Team (HCT) Agenda

January 29th, 2009 ~ 9:30 to 11:00 AM Commerce Building, Basement Meeting Room 301 S. Park Avenue, Room B – 7 Helena MT 59620

- Bruce Brensdal:
  - Welcome and Introductions
  - The Housing in Montana White Paper: results and outcomes
  - Legislative Update
- Special Reports
  - Socialserve.com ~ Teleconference Update; The Next Steps Forward for MTHousingSearch.com
- Sub Committee Reports
  - Coordinating project audits and inspections
  - Providing Technical Assistance to communities
  - Housing Locator ~ online service
  - Coordinating efforts to promote Housing Initiatives
  - Education and Data Collection Strategies
  - Other
- Team Member Input updates on anything going on in your part of the world
- Upcoming Events
  - Commerce Day, Capitol Rotunda, March 10<sup>th</sup>
  - Housing Day, Capitol Rotunda, April 1<sup>st</sup>
  - National Council of State Housing Agencies (NCSHA) Legislative Conference, Washington DC, March 2 4
  - Application Deadline Reminder and Update
- Future Meetings:
  - MHN (a.k.a. NWMT) Board Meeting, directly following this HCT meeting
  - Montana Board of Housing meeting, open to public, February 9<sup>th</sup>, Commerce Building
  - Next Housing Coordinating Team meeting, April 29<sup>th</sup>, 9:30 11:00 a.m., Commerce Building